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# UV-visible reflectivity study of the synthesis and growth of nanocrystals obtained by ion implantation

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#### Abstract

The reflectivity (R) in the UV-visible range was used to study CdS nanocrystals obtained by implantation of Cd and S ions into SiO<sub>2</sub> and subsequent annealing ( $T_a = 300-900^{\circ}\text{C}$ ). We demonstrate that such an analysis can give very useful information about the process of nanocrystal formation and growth. The synthesis of even a small fraction of CdS is readily observable through the appearance of interference fringes since the refractive index of CdS,  $n_{\text{CdS}}$ , is substantially higher than that of SiO<sub>2</sub>,  $n_{\text{SiO}_2}$ . Extensive CdS synthesis, resulting in strong fringes, occurs for  $T_a \ge 500^{\circ}\text{C}$ . In addition, for higher  $T_a$ , a peak in R with a maximum at 2.45 eV ( $R_{2.45}$ ) becomes discernable indicating the formation of larger nanocrystals. It is shown that the blue shift of  $R_{2.45}$  relative to its energy in the bulk CdS closely corresponds to the shift of bandgap,  $E_g$ , with crystallite size and may, therefore, be used to estimate the size of the nanocrystals. © 2002 Elsevier Science Ltd. All rights reserved.

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### 1. Introduction

Due to the large optical non-linearity and fast response times, CdS crystallites buried in glass are promising for very interesting applications in optical devices. Ion implantation has been established as a practical technique for fabricating sulfide nanocrystals [1–3]. The elements (ions of transitional metals and S) are implanted sequentially into the selected substrate, forming a supersaturated solid solution in the implanted region. A

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subsequent thermal processing causes the implanted ions to nucleate as discrete precipitates in a thin implanted layer. Progress in the fabrication of various nanocomposites by this method, including important technological advantages as well as some of the problems, was recently reviewed [2].

In this work, CdS nanocrystals of various sizes and densities were formed in amorphous  $SiO_2$  by synthesis of implanted Cd and S atoms. The influence of ion dose and post-implantation annealing on the formation and size-growth of CdS nanocrystals in an  $SiO_2$  matrix were followed by analyzing changes in the reflectivity spectra. The reflectivity (R) in the IR region has been often

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used to analyze nanocrystal-size structures. We are demonstrating here that data in the visible–UV range can also give very useful information.

## 2. Experimental details

Amorphous SiO<sub>2</sub> substrates were implanted with three different doses:  $D1 = 2.5 \times 10^{16} \text{ cm}^{-2}$ ,  $D2 = 5 \times 10^{16} \text{ cm}^{-2}$  and  $D3 = 10^{17} \text{ cm}^{-2}$  of Cd and S atoms, and subsequently annealed in the 300-900°C range, as described elsewhere [3]. Implantation energies were selected using the TRIM code to give overlapping concentration profiles, while equal doses of Cd and S ions were used to achieve the proper stoichiometry. For the dose D3 the peak volume concentration reached  $\sim 6.3 \times$  $10^{21} \, \mathrm{cm}^{-3}$ , which corresponds to  $\sim 20\%$  atomic fraction of Cd+S atoms, or  $\sim 40\%$  of the weight fraction. For all three doses the peak volume concentration was at a depth of  $\sim 130 \, \text{nm}$ , while the total depth was  $\sim 260 \,\mathrm{nm}$ , as checked by Rutherford back scattering (RBS). Implanted but unannealed samples and non-implanted but equally annealed substrates were used references. The reflectivity measurements were performed using a UNICAM UV/VIS 4 spectrometer in the 1.4-6.0 eV range at room temperature (RT).

### 3. Results and discussion

Typical reflectivity spectra of samples implanted with doses D1 (dashed) and D2 (solid), are presented in Fig. 1a. For D1, only the RT and 900°C reflectivity curves are shown. Before annealing, no changes in  $R_{D1,RT}$ , and just slight change in  $R_{D2,RT}$ , in comparison with  $R_{SiO_2}$ , can be noticed. It means that mere incorporation of foreign atoms at these doses does not change perceivably the SiO<sub>2</sub> refractive index of the substrate  $(n_{SiO_7} = 1.44 - 1.46$  in the above range). However, as  $T_a$  is raised above 500°C the interference fringes appear with an increasing amplitude. Since, for a given dose, the content of foreign atoms in the layer is fixed, and  $n_{CdS}$  (= 2.4–2.7) is considerably higher than  $n_{SiO_2}$ , the appearance of fringes and

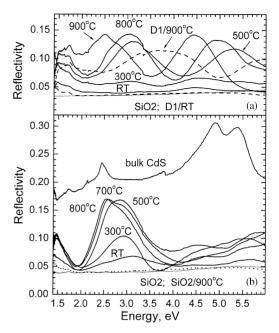


Fig. 1. Reflectivity spectra after implantation and annealing at indicated temperatures. (1a) Samples implanted with doses  $D1 = 2.5 \times 10^{16} \,\mathrm{cm}^{-2}$  (dashed) and  $D2 = 5 \times 10^{16} \,\mathrm{cm}^{-2}$  (solid). R of the SiO<sub>2</sub> substrate is shown for a comparison. (1b) Samples implanted with  $D3 = 1 \times 10^{17} \,\mathrm{cm}^{-2}$ , reflectivity of bulk-CdS, SiO<sub>2</sub> substrate unannealed (solid) and annealed at  $T_a = 900^{\circ}\mathrm{C}$  (dashed).

the increase of their amplitude undoubtedly reflects the synthesis and increase in content of the CdS phase in SiO<sub>2</sub>. Furthermore, for  $T_a \geqslant 800^{\circ}\text{C}$ , a peak-like structure close to 2.5 eV appears superimposed on the fringes. Analogous results are obtained for the dose D1, but the fringes appear at higher  $T_a$  and have smaller amplitudes. Moreover, even for  $T_a = 900^{\circ}$ C, no distinct peak superimposed on the fringes could be resolved. The superimposed structure was identified as originating from the bulk CdS, since R spectra of monocrystalline CdS display a peak at the same position, as shown in Fig. 1b. This peak with a maximum at 2.45 eV—hereafter referred as  $R_{2.45}$  peak—was found to be associated with the three-dimensional  $M_0$  critical points in the Brillouin zone of bulk, hexagonal, CdS [4]. In a spectroscopic ellipsometry study of CdS it was discovered that the  $R_{2.45}$  peak reflects significant

changes, occurring both in  $n_{\text{CdS}}$  and in absorption coefficient,  $\alpha_{\text{CdS}}$ , in this energy region [5].

For the dose D3 (Fig. 1b)  $R_{D3,RT}$  differs considerably from  $R_{SiO_2}$  even prior to annealing. The fringes are substantial already at  $T_a = 300^{\circ}$ C, and the superimposed  $R_{2.45}$  peak is resolved for  $T_a \geqslant 500^{\circ}$ C. In addition, a strong damping of fringes occurs in the high-energy region, where  $\alpha_{CdS}$  is very high  $(1.5 \times 10^5 \, \text{cm}^{-1})$  at 3 eV to almost  $1 \times 10^6 \, \text{cm}^{-1}$  at 6 eV). As expected, Fig. 1b also shows that thermal treatment of the unimplanted substrate does not induce fringes (no change in  $n_{SiO_2}$ ). The changes in spacing between extrema reflect the changes of effective thickness, d, of the layer containing CdS nanocrystallites. The wavelength positions of the maxima and minima,  $\lambda_{\text{extr}}$ , are fixed by the condition [6]

$$m\lambda_{\text{extr}} = 2nd,$$
 (1)

where n is the refractive index of the layer and m is the interference order. The approximate value of the refractive index of the CdS/SiO<sub>2</sub> mixture was estimated from the weighted linear extrapolation of  $n_{\text{CdS}}$  and  $n_{\text{SiO}_2}$ . Interference order m is not known, but it can be derived from a plot of  $n(\lambda_{\text{extr}})/\lambda_{\text{extr}}$  against an arbitrary chosen interference order  $m^*$  as shown in Fig. 2. The difference of  $m^*$  from the true interference order m is then given by the abscissa intersection of the resulting straight line. The slope of the curve yields the value of d as 150, 190 and 200 nm, for D1, D2 and D3, respectively. The difference in 'optical path length' and the maximum ion range determined by RBS is

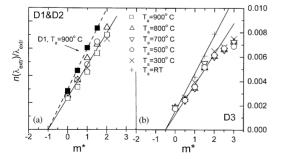


Fig. 2. The quantity  $n(\lambda_{\text{extr}})/\lambda_{\text{extr}}$  calculated from Fig. 1 plotted against an arbitrarily chosen interference order  $m^*$ . Various symbols designate different annealing temperatures.

understandable. Due to a single-energy implantation, the depth distribution of Cd and S (and of CdS) is near Gaussian, making the edges of the implanted layer optically indistinguishable from the substrate. This effect is more pronounced for smaller ion doses. For the dose D3 and higher  $T_a$ , the last three points in Fig. 2b—for energies above  $4.5 \, \text{eV}$ —depart from the linear dependence of Eq. (1). Comparing with the spectrum of bulk CdS, one can conclude that, these last two 'fringes', are, in fact, genuine peaks in R spectra, whereas fringes are completely damped for  $T_a > 300\,^{\circ}\text{C}$ . These peaks were identified as  $E_{1A}$  and  $E_{1B}$  transitions, higher gaps of CdS associated with 3D M1 critical points of hexagonal CdS [4].

To further analyze the  $R_{2.45}$  peak and its dependence on the implantation/annealing parameters, the interference fringes were subtracted, as demonstrated in the inset of Fig. 3. In Fig. 3 the results are shown for all samples where  $R_{2.45}$  peaks could be distinguished. Full lines refer to samples implanted with dose D3, and symbols to dose D2. There is a distinct shift of the maxima of  $R_{2.45}$  in CdS/SiO<sub>2</sub> composites from the bulk-CdS value. The dependence of the  $R_{2.45}$  maximum on ion dose and annealing temperature is summarized in Fig. 4.

It is well known that the shift of the bandgap  $E_{\rm g}$ , observable in absorption measurements, can be related to the average size (diameter) of nanocrystals, d [1,2], namely, the reduction of size leads to a quantum confinement of free carriers resulting in an increase ('blue shift') of  $E_g$ . The results of absorption measurements and blue shifts in  $E_{\rm g}$ obtained for this same set of samples are also shown in Fig. 4 (open symbols). There is an obvious correspondence between the blue-shifts of  $R_{2.45}$  and of  $E_{\rm g}$  in all cases where  $R_{2.45}$  could be determined. Although both the  $R_{2.45}$  and  $E_{\rm g}$  peaks are associated with optical transitions from the same critical points, their similar dependence on nanocrystal size is not a priori inevitable/certain, since  $R_{2.45}$ , as well as the whole R spectrum, depends not only on changes in  $\alpha$  but also in n. The same energy shifts of both  $R_{2.45}$  and  $E_{\rm g}$  in the same samples mean that these two features have the same size-dependence. Hence, the presented results demonstrate that the size of the nanocrystals can

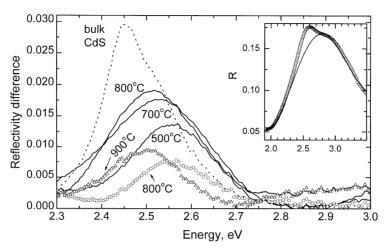


Fig. 3. Energy dependence of the  $R_{2.45}$  peak, for indicated  $T_a$  and ion doses; D3 (solid) and D2 (symbols). Values are obtained after subtracting interference fringes, as shown in the inset (D3,  $T_a = 700^{\circ}$ C).

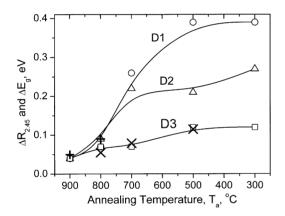


Fig. 4. Energy shift of the  $R_{2.45}$  peak in reflectivity and bandgap shift,  $E_{\rm g}$ , obtained from absorption measurements, as functions of ion dose and annealing temperature. Symbols ( $\times$  and +) refer to shifts of  $R_{2.45}$  peak whereas open symbols ( $\square$ ,  $\triangle$ ,  $\bigcirc$ ) correspond to shifts in  $E_{\rm g}$ .

be estimated by reflectivity measurements, using the same formalism developed to connect the  $E_{\rm g}$  shift with nanocrystal size [1,2]. However, the sensitivity of the method is somewhat reduced (mostly due to large 'noise', i.e. interference fringes, which have to be subtracted to obtain the 'signal'). On the other hand, appearance of fringes is by-itself a very sensitive indication of the synthesis of a new material with higher n within a matrix of low n.

#### 4. Conclusion

We have demonstrated that reflectivity measurements in the UV-visible range can give useful information about the formation and growth of CdS nanocrystals in SiO<sub>2</sub> substrates. The mere incorporation of Cd and S atoms did not alter the reflectivity of SiO2 significantly. However, synthesis of the CdS phase is nicely observable in reflectivity, since  $n_{CdS}$  is substantially higher than  $n_{SiO_2}$ , causing the appearance of interference fringes. Annealing temperatures  $T_a \ge 500^{\circ}\text{C}$  are sufficient to produce strong fringes, indicating extensive formation of CdS. In addition, for higher  $T_{\rm a}$ , a distinct peak appears in reflectivity with a maximum at about 2.5 eV. The energy shift of the maximum of this peak can be used to estimate the nanocrystal size in the same way as the shift of the bandgap  $E_g$ , derived from absorption measurements. For the highest dose, the structures related to the  $E_{1A}$  and  $E_{1B}$  transitions of higher gaps of hexagonal CdS were discerned as well.

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