

convenient for developing recursive formulas which determine the transfer function coefficients of the circuits in Fig. 1 as functions of resistors R_i , capacitors C_i and amplifier gain β .

The filter in Fig. 1 has a ladder network in the positive feedback loop of an amplifier with gain $\beta = 1 + R_F / R_G$ representing the gain in the class-4 filter circuit, i.e. filter with positive feedback loop. The transfer function of the n th-order filter presented in Fig. 1(a) is an allpole transfer function having the form:

$$T(s) = \frac{\beta}{D'_n(s)}. \quad (1)$$

As shown in [1] and [2] the coefficients of n^{th} -order denominator polynomial in transfer function (1), i.e.

$$D'_n(s) = \sum_{j=1}^n d_j s^j + 1 \quad (2)$$

can be calculated using the coefficients of polynomials of order $n-1$ and $n-2$:

$$D'_{n-1}(s) = \sum_{j=1}^{n-1} c_j s^j + 1 \quad (3)$$

and

$$D'_{n-2}(s) = \sum_{j=1}^{n-2} b_j s^j + 1 \quad (4)$$

using the recursion formula

$$d_j = (c_j - b_j) \frac{R_n}{R_{n-1}} + c_j + c_{j-1} R_n C_n - \delta_{1j} \left[\frac{(-1)^n + 1}{2} \right] R_n C_n \beta, \quad (5)$$

where $\delta_{1j} = 0$, for $j \neq 1$; and $\delta_{1j} = 1$, for $j = 1$ where $1 \leq j \leq n$. Note that $b_0 = c_0 = d_0 = 1$. Note also that for the start of the recursive process polynomials $D'_0 = 1$ and $D'_1 = R_1 C_1 s + 1$ are needed.

At the end of recursive process the ascending notation is changed, i.e. we substitute $R_n \rightarrow R_1$, $C_n \rightarrow C_1$, $R_{n-1} \rightarrow R_2$, $C_{n-1} \rightarrow C_2, \dots$, $R_1 \rightarrow R_n$, $C_1 \rightarrow C_n$, resulting in the notation shown in Fig. 1(b). Consequently we perform multiplication of numerator and denominator with the same factor:

$$N(s) = N'(s)/d_n = \beta \cdot a_0, \quad D(s) = D'(s)/d_n \quad (6a)$$

$$a_j = d_j/d_n, \quad 0 \leq j \leq n. \quad (6b)$$

We obtain the form of the transfer function of the n th-order filter given by

$$T(s) = \frac{N(s)}{D(s)} = \frac{\beta a_0}{s^n + a_{n-1} s^{n-1} + \dots + a_j s^j + \dots + a_1 s + a_0}. \quad (7)$$

3. CALCULATION AND OPTIMIZATION

The set of nonlinear equations, developed from the use of recursive formulae, after equating each of the coefficients in the polynomial to the appropriate Butterworth or Chebyshev polynomials, are solved numerically. Tables with element values for the circuits having equal capacitors and equal resistors are given in [1] and [2]. They are calculated for some typical amplifier gains ($\beta = 2.0$ and 2.2), and are not optimized for minimum sensitivity.

In this paper we present tables with normalized components, using exponentially tapered capacitor values of various orders and types (up to 6th-orders), which are shown in Table 1 and Table 2.

The filters are optimised for minimum sensitivity to component tolerances of the circuit for a chosen tapering factor. As shown in [4], for the 3rd-order low-pass filter case, the optimization of the filter's sensitivities can be performed by choosing the appropriate design frequency $\omega_0 = (R_1 C_1)^{-1}$, which will produce the filter with tapered capacitor values, having minimal sensitivities. Note that in Table 1 and Table 2 we obtain various optimal values for R_1 (i.e. for ω_0 , where $\omega_0 = (R_1 C_1)^{-1}$; $C_1 = 1$), and gain β . They are calculated using the procedure shown in Fig. 2, which is implemented using the symbolic and numeric calculation program MATHEMATICA [7]. This method is extended to produce low-sensitivity high-pass filters, as well.

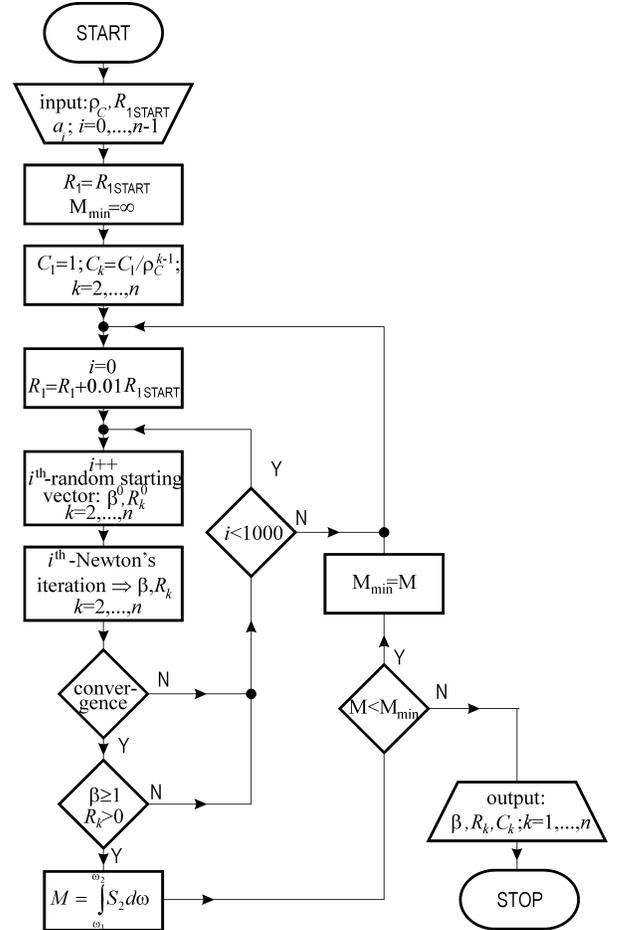


Fig. 2. Block-diagram for solving capacitive tapered 4th-, 5th- and 6th-order filter and optimising design frequency ω_0 for min. sensitivity (choose $C_1 = 1$ and optimal R_1).

It can be seen that the capacitive-tapering factors ρ_C for higher-order filters are lower, than those for filters of lower-order n . They are limited by a possibility of achieving the optimal solution. If we try to find the solution of 6th-order Butterworth filter with higher ρ_C (for example $\rho_C = 3$), it is not possible, because the Newton's

method does not converge. Furthermore, larger capacitive tapering factor ρ_C is not permitted since $C_6=C_1/\rho_C^5$ becomes too small and comparable to the parasitic capacitance of the circuit (in the case of integrated filters on a chip). However, in higher-order filters, even small tapering factor satisfies our needs in degree of desensitisation (for example: $\rho_C=2.0$ is good enough for $n=6$).

The block diagram shown in Fig. 2 is primarily intended for solving high-order (i.e. 4th-, 5th- and 6th-order) capacitively tapered allpole low-pass filters. Optimization of 2nd- and 3rd-order filters follows the steps in the block diagram shown in Fig. 2 as well, but it is simpler because the calculation of filter components can be performed analytically.

The procedure shown in Fig. 2 is briefly explained in what follows. At the beginning the input parameters are entered, i.e., the values of coefficients a_i ($i=0, \dots, n-1$), the chosen tapering factor ρ_C , and $C_1=1$. Because of capacitive tapering the rest of the capacitors have the values $C_k=C_1/\rho_C^{k-1}$, $k=2, \dots, n$. In one step of a solution finding procedure the resistor R_1 has to be defined first. The resistor R_1 is a design parameter to be adjusted, since we have chosen $C_1=1$. By varying the value of R_1 we vary the value of the design frequency ω_0 . For this value R_1 we solve the system of non-linear equations for the vector R_2, \dots, R_n and β . To achieve a solution, we start with vector of random values for R_2^0, \dots, R_n^0 , and β^0 . Random initial resistors' values R_k^0 are inside the interval $\langle 0.2, 20 \rangle$ and the gain β has values from inside $\langle 1, 5 \rangle$. If the proper value of the starting vector is chosen, Newton's method will, with prescribed accuracy, converge in several steps to the solution, i.e. to the vector R_2, \dots, R_n and β . If the method fails to converge, we try another random starting vector. If the convergence is achieved but we have a solution with negative resistor values or gain β less than unity, then we, again, choose another random starting vector. We perform random starting vectors for

maximum 1000 times. This process of finding a solution is known as *Random Search*. Choosing starting vectors for Newton's iterative solving method can be performed by applying a rule, which tries to find all possible solutions, in which case we have an *Exhaustive Search*. If we do not find all real and positive component values R_2, \dots, R_n and gain $\beta \geq 1$, we proceed with another value of resistor R_1 . If we find real and positive filter elements and gain, we calculate the multiparametrical statistical measure M , which is defined in [8],[9] as:

$$M = \int_{\omega_1}^{\omega_2} S_2(\omega) d\omega. \quad (8)$$

M represents the area under the function $S_2(\omega)$, with borders of integration from ω_1 to ω_2 . $S_2(\omega)$ represents the Schoeffler sensitivity function of frequency, while M is a number, and can be used as a goal for the optimizing process. A disadvantage is the dependence of the number M on the selected boundaries of integration (i.e. ω_1 and ω_2). During the whole optimizing process we, therefore, choose the same pair of frequencies ω_1 and ω_2 . The above procedure is repeated with a new value for R_1 , until the minimum value of M is found.

Note that in Table 1 and Table 2, we obtained a "low-Q" realization of second-order filters with unity-gain ($\beta=1$). The capacitive tapering factor ρ_C follows from

$$\rho \leq \rho_{\max} = q_p^2 \frac{(1+r)^2}{r}, \quad (9)$$

and for equal resistors, (i.e. $r=1$); we have the minimum

$$\rho \leq (\rho_{\max})_{\min} = \rho_{\max}|_{r=1} = 4q_p^2, \quad (10)$$

and with $\rho=(\rho_{\max})_{\min}=4q_p^2$ we obtain $\beta=1$.

Furthermore, note that for the 3rd-order filter the values of R_2 and R_3 are very close. This corresponds to the conclusions for 3rd-order low-pass circuits with minimum sensitivity derived in [4].

n	ρ_C	C_1	C_2	C_3	C_4	C_5	C_6	R_1	R_2	R_3	R_4	R_5	R_6	β
2	2	1	0.5					1.41421	1.41421					1.0
3	3	1	0.3333	0.1111				1.09	6.01255	4.11983				1.14231
4	3	1	0.3333	0.1111	0.0370			0.7	7.07694	18.1004	8.13008			1.34647
5	2.5	1	0.4	0.16	0.064	0.0256		2.29	2.26474	8.21287	26.8796	8.32969		1.5333
6	2	1	0.5	0.25	0.125	0.0625	0.03125	0.675	8.63542	5.19291	8.97413	23.3141	5.17416	1.74047

Table 1. Normalized components of capacitive tapered LP filters: Butterworth transfer functions.

n	ρ_C	C_1	C_2	C_3	C_4	C_5	C_6	R_1	R_2	R_3	R_4	R_5	R_6	β
2	2.9841	1	0.3351					1.40289	1.40289					1.0
3	3	1	0.3333	0.1111				1.71	6.5827	3.35148				1.31082
4	3	1	0.3333	0.1111	0.0370			1.31	9.61917	19.9327	7.65695			1.4989
5	2.5	1	0.4	0.16	0.064	0.0256		3.96	4.86466	11.4959	29.8471	8.06382		1.66703
6	2	1	0.5	0.25	0.125	0.0625	0.03125	1.8	14.2659	9.77697	11.7128	23.8853	5.17416	1.84611

Table 2. Normalized components of capacitive tapered LP filters: Chebyshev transfer functions, with 0.5 dB pass-band ripple.

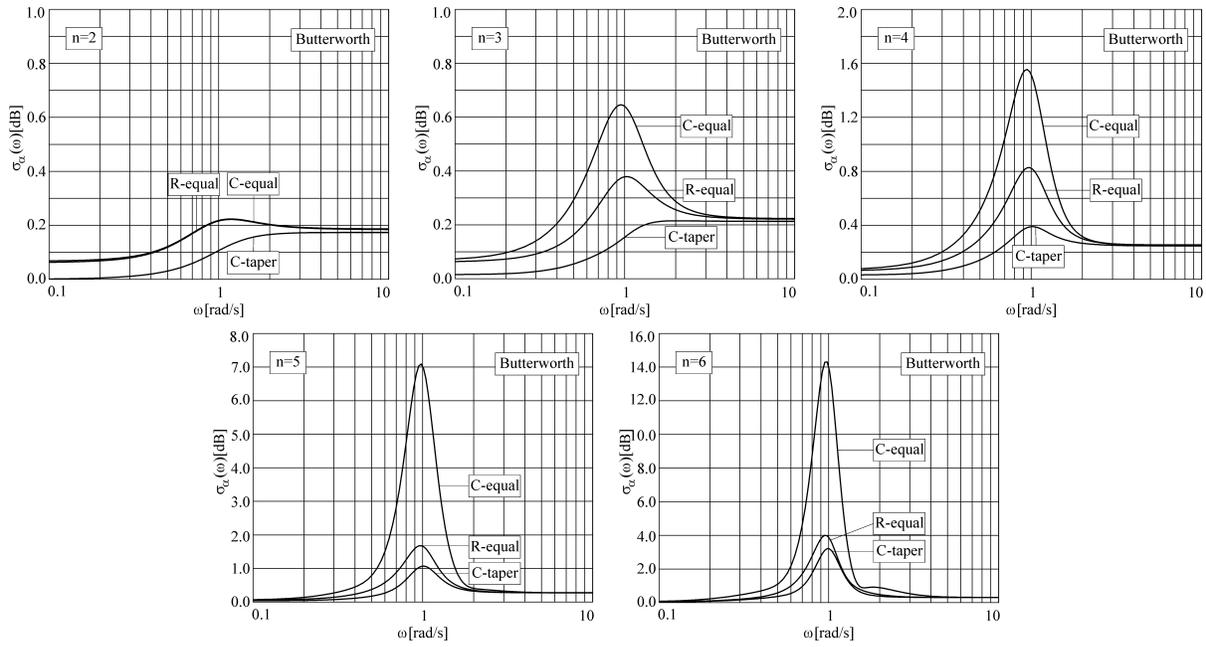


Fig. 3. Schoeffler's sensitivity of normalized Butterworth low-pass filter circuits (up to 6th-order), with components given in Table 1 and in tables presented in [1] and [2] pp. 252.

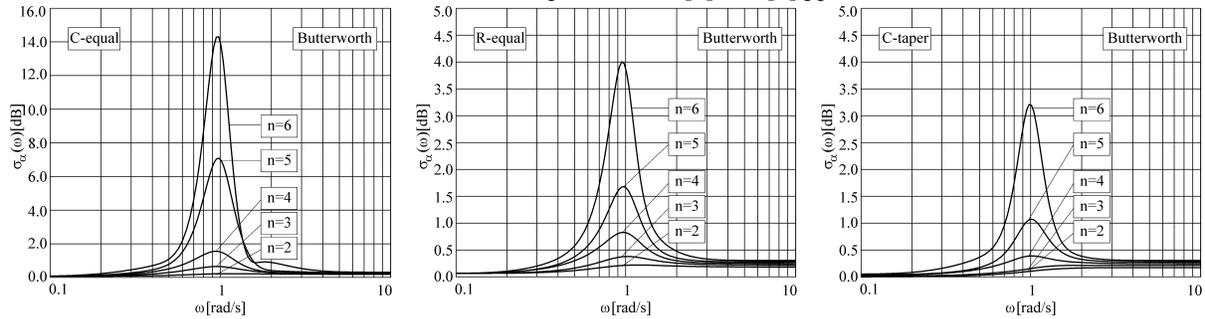


Fig. 4. Schoeffler's sensitivity of normalized Butterworth low-pass filter circuits in Fig. 3, sorted by type of impedance tapering.

4. COMPARISON OF SENSITIVITY

A sensitivity analysis was performed assuming the relative changes of the resistors and capacitors to be uncorrelated random variables, with a zero-mean Gaussian distribution and 1% standard deviation. The standard deviation (which is related to the Schoeffler sensitivities) of the variation of the logarithmic gain $\Delta\alpha = 8.68588 \Delta|T_{BP}(\omega)|/|T_{BP}(\omega)|$, with respect to the passive elements, is calculated for the normalized values of filter components, for Butterworth filter approximations, for the capacitively tapered filters given in Table 1, and equal capacitors and equal resistors case from tables in [1] and [2] pp. 252, respectively. We have presented the obtained results in Fig. 3.

Observing the standard deviation $\sigma_{\alpha}(\omega)$ [dB] of the variation of the logarithmic gain $\Delta\alpha$ in Fig. 3 we conclude that the capacitively impedance tapered filters have minimum sensitivity to component tolerances of the circuits for all filter orders. The second best results, which are very near, show filter circuits, with equal resistors. This is because, they also have slightly tapered capacitor

values, which can be concluded observing Table 1 (Butterworth filter example). The worst sensitivity performances is obtained for filters with equal capacitors. In fact it is usually not practical to mass produce discrete component active-RC filters having unequal capacitors. The same investigation was performed for Chebyshev filter approximations and the same results were obtained. The sensitivity curves in Fig. 3, were repeated in Fig. 4, but they are sorted by impedance tapering type. Observing sensitivity curves in Fig. 4 we conclude that with increasing filter order n , sensitivities increase, as well.

5. CONCLUSIONS

A procedure for the design of allpole low-sensitivity, low-power active-RC filters using tables with normalized filter component values has been presented. The filters use only one operational amplifier, and a minimum number of passive components. The amplifier itself ensures realization of conjugate-complex filter poles, and a low output impedance. The design procedure using impedance

tapering adds nothing to the cost of conventional circuits; component count and topology remain the same. For reasons related to the filter topology, applying the capacitive impedance tapering, we can improve the sensitivity of the low-pass filters' magnitude to component tolerances [4]. The design is universal, and can be extended to the design of single-amplifier, low-sensitivity high-pass filters. Because, the high-pass filters are dual to the low-pass filters, resistive tapering should be applied to reduce sensitivity of the high-pass filter.

Furthermore, the reduction in power and component count achieved with the single-amplifier LP filters is obtained at a price: a cascade of impedance-tapered "biquads" or "bitriplets" has a lower sensitivity than capacitively tapered single-amplifier filters. Thus the decision on which way to go is typically one of tradeoffs: low power and component count versus low sensitivity.

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